If you have issues viewing or accessing this file contact us at NCJRS.gov. .







jublar Nosis Wit

n The Constant Address of Address of

(mil)

National Institute /

TECHNOLOGY ASSESSMENT PROGRAM INFORMATION CENTER

CONSUMER PRODUCT LIST

Metallic Handcuff Testing Report

February 1986

In May 1982, the Technology Assessment Program Information Center (TAPIC) of the National Institute of Justice published the Metallic Handcuff Testing Report. This report presented results on tests conducted on 17 models of double-locking metallic handcuffs. The handcuffs were tested against NIJ Standard 0307.01 for Metallic Handcuffs.

To meet the requirements of the Standard. a sample of five handcuffs were selected at random for each of the 17 models tested. Four or more of the five samples were required to pass all of the tests.

The Standard specified that the handcuffs conform to a number of requirements including markings, workmanship. weight, dimensions, mechanical strength, salt spray corrosion resistance, and cheek plate tamper resistance. Of the original 17 models tested in 1982 only five complied with the requirements of the Standard, although they may not have contained the required model number. They are: Peerless 10 ounce and Smith and Wesson models 90, 91, 94, and 938. One additional model, the Federal Laboratories Federal Super, passed the mechanical requirements but did not have the required serial number.

Since the 1982 report was published, three additional models have been tested and found to comply with the Standard. These additional models are the Hiatt Model 2010 Snap-on, which fully complied with the Standard including the model number, and the Peerless Hinged-Black Oxide Finish and Hinged-Nickel Finish, which may not have had the model number.

This Consumer Product List (CPL) includes the manufacturers and models of all handcuffs tested and found to comply with the NIJ Standard as of January 1986.

If you have any questions concerning this Consumer Product List, are interested in the results of specific tests, or need information on other equipment standards or testu, call the Technology Assessment Program Information Center toll free at 1-800-24-TAPIC. In Maryland and Metropolitan Washington, D.C., call (301) 251-5060.

BRAND NAME/MANUFACTURER: Smith & Wesson

ADDRESS: 2100 Roosevelt Ave., Springfield, MA 01101

MODEL NUMBER: 94

			under atomatic			,		_
HANDCUFF PER	REAL REQUIREMENTS	SERIAL NUM	BER:	755716	757453	755203	800912	898073
	EFERENCE NUMBERS	SAMPLE NUN	/IBER:	2307	2308	2306	2310 P P 11.2 2.0 8.1 5.8 9.4 P P P P P P	2309
4.3 MARKINGS:	Manufacturer's name or trade m	ark		Р	Р	Р	Р	Р
	Serial number			Р	Р	Р	P	Р
4.5 WEIGHT:	Shall not exceed 15 oz.			11.1	11.2	11.2	11.2	11.2
4.6 DIMENSIONS:	Minimum opening - 2.0 inches		2.0	2.0	2.0	2.0	2.0	
	Minimum inside perimeter at first notch - 7 9 inches		8.2	8.3	8.2	8.1	8.2	
	Maximum inside perimeter at last notch - 6.5 inches		5.8	5.9	5.9	5.8	6.0	
	Maximum overall length - 9.4 inches		9.4	9.4	9.4	9.4	9.3	
4.7 MECHANICAL STRENGTH:	Handcuffs shall withstand a tens	sile force of 495	5 lbs.	F1	Р	Р	Р	Р
	Locking mechanism shall withstate tensile force of 495 lbs.	and a	(R)	Р	Р	Р	Р	Р
			(L)	Р	P	Р	Р	Р
4.8 CHEEK PLATE TAMPER	Following test in which the chee is subjected to a maximum torqu		(R)	Р	P ²	Р	Р	Р
RESISTANCE: 204 inch pounds, the cuff must st provide restraint.			(L)	P	P	Р	P ²	P
4.10 SALT SPRAY CORROSION RESISTANCE:	Shall show no evidence of corro	osion of basic m	netal	P ³	P ³	P ³	P ³	P ³
						<u> </u>		

NOTES:

Ratchet separated from pawl under load.
Ratchet binding in cheek plates due to deformation; retains locking ability.
Slight exterior corrosion easily cleaned.

BRAND NAME/MANUFACTURER: Smith & Wesson

ADDRESS: 2100 Roosevelt Ave., Springfield, MA 01101

MODEL NUMBER: 90

HANDCUFF PEI AND NIJ-STAND	RFORMANCE REQUIREMENTS	SERIAL NUMBER:	273292	260805	279858	281795	279548
	EFERENCE NUMBERS	SAMPLE NUMBER	2273	2274	2275	2277	2278
4.3 MARKINGS:	Manufacturer's name or trade m	ark	Р	P	Р	Р	Р
	Serial number		P	Р	Р	Р	Р
4.5 WEIGHT:	Shall not exceed 15 oz.		9.3	9.4	9.2	9.4	9.5
4.6 DIMENSIONS:	Minimum opening - 2.0 inches	Minimum opening - 2.0 inches		2.0	2.0	2.5	2.0
	Minimum inside perimeter at first notch - 7.9 inches Maximum inside perimeter at last notch - 6.5 inches Maximum overall length - 9.4 inches		8.3	8.3	8.4	8.4	8.4
			5.9	5.9	5.9	5.9	5.9
			8.9	9.0	8.9	8.8	8.9
4.7 MECHANICAL STRENGTH:	Handcuffs shall withstand a tens	ile force of 495 lbs.	Р	Р	Р	P	Р
	Locking mechanism shall withstaten tensile force of 495 lbs.	and a (R)	P	P	Р	Р	P
		(L)	P	Р	P	Ρ	Р
4.8 CHEEK P∟ATE TAMPER	Following test in which the chee is subjected to a maximum torqu		P	Р	Р	Р	Р
RESISTANCE: 204 inch pounds, the cuff must s provide restraint.		Р	P	Р	Р	P	
4.10 SALT SPRAY CORROSION RESISTANCE:	Shall show no evidence of corro or coating	sion of basic metal	P ¹				

NOTES:

1. Slight exterior corrosion easily cleaned.

BRAND NAME/MANUFACTURER: Smith & Wesson

ADDRESS: 2100 Roosevelt Ave., Springfield, MA 01101

MODEL NUMBER: 91

HANDCUFF PEF	REAL REQUIREMENTS	SERIAL NUM	BER:	013123	013124	012999	012998	013098
	EFERENCE NUMBERS	SAMPLE NUN	IBER:	2320	2322	2318	2319	2321
4.3 MARKINGS:	NGS: Manufacturer's name or trade mark			Р	Ρ	Р	Р	Ρ
	Serial number			Р	Р	Ρ	Р	P
4.5 WEIGHT:	Shall not exceed 15 oz.			8.8	8.9	9.1	8.9	9.2
4.6 DIMENSIONS :	Minimum opening - 2.0 inches			2.1	2.0	2.0	2.0	2.0
	Minimum inside perimeter at first notch - 7.9 inches Maximum inside perimeter at last notch - 6.5 inches		8.4	8.4	8.3	8.3	8.3	
			5.9	5.9	6.0	6.0	6.0	
Maximum overall length - 9.4 inches			9.0	8.9	8.9	9.0	8.9	
4.7 MECHANICAL STRENGTH:	Handcuffs shall withstand a tens	sile force of 495	blbs.	P ¹				
	Locking mechanism shall withstate tensile force of 495 lbs.	and a	, (R)	Р	Р	Р	Р	P ²
			(L)	Р	Ρ	P ²	Ρ	Ρ
4.8 CHEEK PLATE TAMPER	Following test in which the chee is subjected to a maximum torqu		(R)	P ³	Р	P ³	P ³	P ⁴
RESISTANCE: 204 inch pounds, the cuff must st provide restraint.		(L)	P ³	Р	Р	P ⁴	P ⁴	
4.10 SALT SPRAY CORROSION RESISTANCE:	Shall show no evidence of corro or coating	sion of basic m	ietal	P ⁵				

NOTES:

1. Binding not as severe after tensile testing. Previous binding was caused by salt spray corrosion test.

2. Binds after tensile test.

3. Binds, but still locks.

4. Will not unlock.

5. Slight exterior corrosion easily cleaned; moderate to heavy interior corrosion of locking mechanism.

BRAND NAME/MANUFACTURER: Smith & Wesson

ADDRESS: 2100 Roosevelt Ave., Springfield, MA 01101

MODEL NUMBER: 938

HANDCUFF PERFORMANCE REQUIREMENTS AND NIJ-STANDARD-0307.01		SERIAL NUMB	ER:	869591	965019	869467	869510	869884
		SAMPLE NUMB	BER:	2328	2324	2326	2325	2327
4.3 MARKINGS:	Manufacturer's name or trade m	ark		P	Р	Р	Р	Р
	Serial number			Ρ	Р	Р	Р	Р
4.5 WEIGHT:	Shall not exceed 15 oz.		7.8	8.0	8.0	8.2	8.1	
4.6 DIMENSIONS:	Minimum opening - 2.0 inches		2.2	2.1	2.1	2.0	2.0	
	Minimum inside perimeter at first notch - 7.9 inches Maximum inside perimeter at last notch - 6.5 inches		8.2	8.2	8.2	8.2	8.2	
1			6.2	6.0	5.8	5.7	5.8	
	Maximum overall length - 9.4 inches		8.7	8.7	8.7	8.8	8.8	
4.7 MECHANICAL STRENGTH:	Handcuffs shall withstand a tens	sile force of 495 I	bs.	Ρ	P	P	Р	P ¹
	Locking mechanism shall withstate tensile force of 495 lbs.	and a	(R)	Р	P	P	Р	P ¹
			(L)	Ρ	Р	P	P	Р
4.8 CHEEK PLATE TAMPER	Following test in which the chee is subjected to a maximum torqu	in plato	(R)	P	Р	Р	Р	P ²
RESISTANCE: 204 inch pounds, the cuff must st provide restraint.		still	(L) ⁻	Ρ	Ρ	Р	Р	P ³
4.10 SALT SPRAY CORROSION RESISTANCE:	Shall show no evidence of corrosion of basic metal or coating		P ⁴	P ⁴	P ⁴	P ⁴	P ⁴	
					1			

NOTES:

Right cuff binds but still locks.
Right cuff still binding.
Left cuff binds but still locks.
Slight exterior corrosion easily cleaned.

BRAND NAME/MANUFACTURER: Peerless Handcuff Company

ADDRESS: 95 State Street, Springfield, MA 01103

MODEL NUMBER: Hinged-Nickel Finish

1468 2396 P P 11.9	1467 2397 P P
P	Р
Р	
	Р
11.9	
	12.0
2.2	2.2
9.1	9.1
6.4	6.4
8.5	8.5
P	Р
Р	Р
Р	Р
P.	Р
Ρ	Р
P ¹	P ¹
·	
	9.1 6.4 8.5 P P P P P

NOTES:

1. Slight exterior rust easily cleaned.

BRAND NAME/MANUFACTURER: Peerless Handcuff Company

ADDRESS: 95 State Street, Springfield, MA 01103

MODEL NUMBER: Hinged-Black Oxide Finish

HANDCUFF PER		SERIAL NUMBER:	1818	1800	1799	1796	1787
	EFERENCE NUMBERS	SAMPLE NUMBER	2388	2389	2390	1796 2391 P P 11.9 2.2 9.1 6.4 8.5 P P P P P P P	2392
4.3 MARKINGS:	Manufacturer's name or trade m	ark	Р	P	Р	Р	Р
	Serial number		Р	Р	Р	P	Р
4.5 WEIGHT:	Shall not exceed 15 oz.		11.9	11.9	11.8	11.9	11.9
4.6 DIMENSIONS:	Minimum opening - 2.0 inches		2.2	2.2	2.2	2.2	2.2
	Minimum inside perimeter at first notch - 7.9 inches		9.1	9.1	9.1	9.1	9.1
	Maximum inside perimeter at last notch - 6.5 inches Maximum overall length - 9.4 inches		6.4	6.4	6.4	6.4	6.4
			8.5	8.5	8.5	8.5	8.5
4.7 MECHANICAL STRENGTH:	Handcuffs shall withstand a tens	sile force of 495 lbs.	Р	Р	Р	Р	Р
	Locking mechanism shall withst tensile force of 495 lbs.	and a (R)	P	Р	Р	Р	P
		(L)	Р	Р	Р	Р	Р
4.8 CHEEK PLATE TAMPER	Following test in which the chee is subjected to a maximum torg		Р	Р	Р	Р	Р
RESISTANCE: 204 inch pounds, the cuff must provide restraint.			Р	Р	Р	Р	Р
4.10 SALT SPRAY CORROSION RESISTANCE:	Shall show no evidence of corro	osion of basic metal	P ¹	- P ¹	P ¹	P ¹	P ¹
						, · ·	

NOTES:

1. Very heavy red rust was noticed on the test sample.

BRAND NAME/MANUFACTURER: Peerless Handcuff Company

ADDRESS: 95 State Street, Springfield, MA 01103

MODEL NUMBER: Peerless 10 oz.

HANDCUFF PERFORMANCE REQUIREMENTS AND NIJ-STANDARD-0307.01		SERIAL NUM	BER:	930350	930354	930355	930353	930352
	EFERENCE NUMBERS	SAMPLE NU	ABER:	2250	2251	2252	5 930353 2253 P P 9.5 2.0 8.3 5.9 9.4 P 9.4 P P ² P P P	2254
4.3 MARKINGS:	Manufacturer's name or trade m	ark	· · · ·	Р	Р	Р	Р	Р
	Serial number			Р	Р	Р	Р	Р
4.5 WEIGHT:	Shall not exceed 15 oz.			9.6	9.5	9.5	9.5	9.5
4.6 DIMENSIONS:	Minimum opening - 2.0 inches		2.0	2.1	2.0	2.0	2.0	
	Minimum inside perimeter at first notch - 7.9 inches		8.3	8.3	8.3	8.3	8.3	
	Maximum inside perimeter at last notch - 6.5 inches Maximum overall length - 9.4 inches		5.9	5.9	5.9	5.9	5.9	
			9.3	9.3	9.4	9.4	9.4	
4.7 MECHANICAL STRENGTH:	Handcuffs shall withstand a tens	sile force of 49	5 lbs.	Р	Ρ	Р	Р	Р
	Locking mechanism shall withstate tensile force of 495 lbs.	and a	(R)	Р	P	P ¹	P ²	Р
			' (L)	Р	F ³	P ¹	P	P
4.8 CHEEK PLATE TAMPER	Following test in which the chee is subjected to a maximum torqu		(R)	Р	Р	Р	Р	P
RESISTANCE: 204 inch pounds, the cuff must s provide restraint.			(L)	Ρ	Р	P	Р	Р
4.10 SALT SPRAY CORROSION RESISTANCE:	Shall show no evidence of corrosion of basic metal or coating		P ⁴					
				-				

NOTES:

Binding but still double locks.
Difficult to double lock right cuff.
Will not double lock.
Slight exterior corrosion easily cleaned.

BRAND NAME/MANUFACTURER: The Thompson Corporation

ADDRESS: P.O. Box 306, River Forest, IL 60305

MODEL NUMBER: 2010 Hiatt Snap-On

HANDCUFF PE	RFORMANCE REQUIREMENTS	SERIAL NUMBER	R: NR ¹	NR ¹	NR ¹	NR ¹	NR ¹
	EFERENCE NUMBERS	SAMPLE NUMBE	B: 1	2	3	NR1 4 P 9.5 2.05 8.25 5.8 8.75 P	5
4.3 MARKINGS:	Manufacturer's name or trade m	nark	P	Ρ	Р	Р	Р
	Serial number		P	P	Р	Р	Р
4.5 WEIGHT:	Shall not exceed 15 oz.	· · · ·	9.5	9.5	9.5	9.5	9.5
4.6 DIMENSIONS:	Minimum opening - 2.0 inches		2.05	2.05	2.05	2.05	2.05
	Minimum inside perimeter at first notch - 7.9 inches		8.25	8.25	8.25	8.25	8.25
	Maximum inside perimeter at last notch - 6.5 inches		s 5.8	5.8	5.8	5.8	5.8
	Maximum overall length - 9.4 inches		8.75	8.75	8.75	8.75	8.75
4.7 MECHANICAL STRENGTH:	Handcuffs shall withstand a tens	sile force of 495 lbs	. P	P	Р	Р	Р
	Locking mechanism shall withstate tensile force of 495 lbs.	and a (F	?) P	Р	Р	Р	Р
		(L) P	Ρ	Р	Р	Р
4.8 CHEEK PLATE TAMPER	Following test in which the chee is subjected to a maximum torqu		3) P	Р	Р	Р	Р
RESISTANCE: 204 inch pounds, the cuff must stil provide restraint.) P	Р	Р	Р	Р
4.10 SALT SPRAY CORROSION RESISTANCE:	Shall show no evidence of corro or coating	sion of basic meta	P	Р	Р	Р	Р
		· · · · · · · · · · · · · · · · · · ·					

NOTES:

1. Not recorded.